

product details



Please note: Images are for reference only

Amphenol Part Number:	CTL-6
Description:	CTL Series Crimp Tool
Product Series:	
Product Type:	Tools
RoHS Certificate:	Yes
More Information:	Customer Drawing Distributor Inventory

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-406 MUST BE AFFIXED TO TOOL CONTAINER BOX.

3. DO NOT SCALE THIS DRAWING.

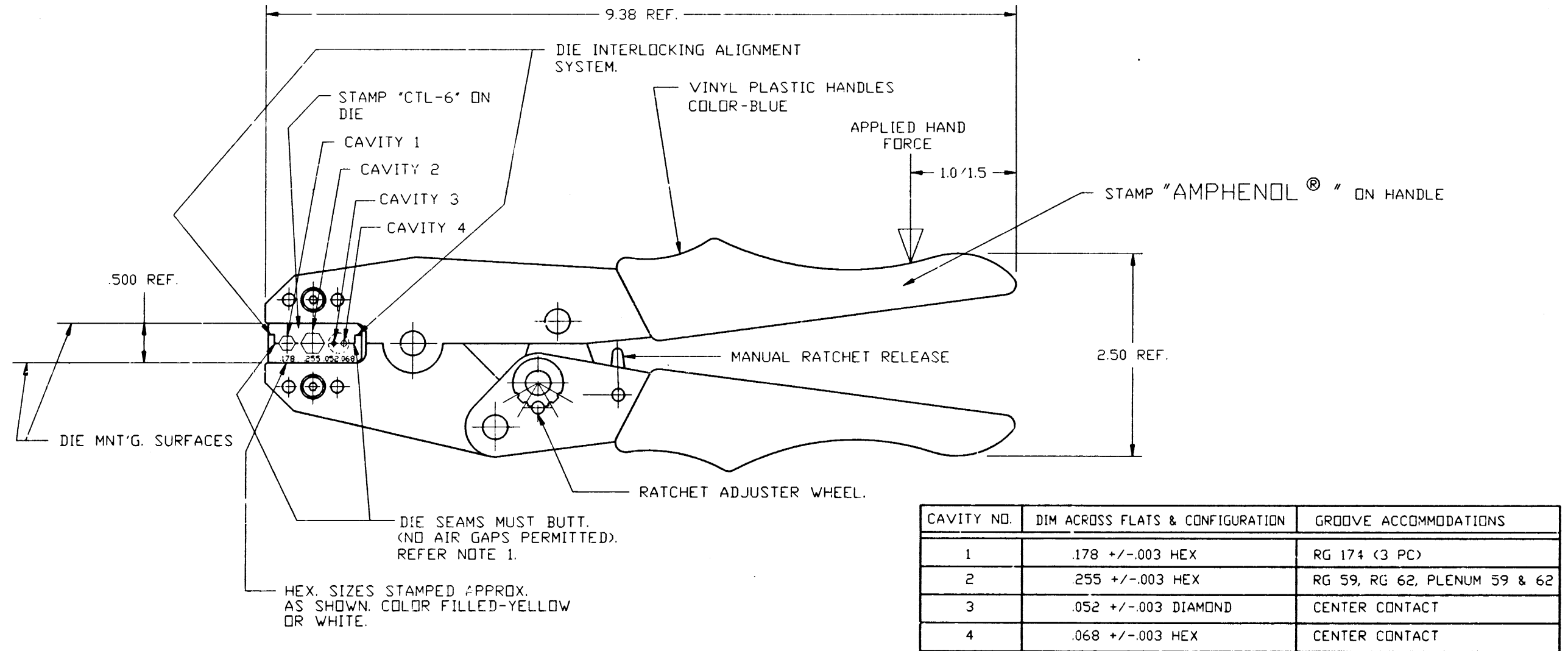
4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.

5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-6

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	2/4/93	39327	JM/RV
	B	REDRAWN WAS 'C'; CLARIFY CONFIGURATION ON TABLE, ADD NOTES 3, 4 & 5.	29 JULY 94	40132	CPM/
	C	ADDED CAVITY 4, .068 ±.003 HEX	04 Nov 94	40248	SD/RA



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.178 +/- .003 HEX	RG 174 (3 PC)
2	.255 +/- .003 HEX	RG 59, RG 62, PLENUM 59 & 62
3	.052 +/- .003 DIAMOND	CENTER CONTACT
4	.068 +/- .003 HEX	CENTER CONTACT

<p>UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL ± .015 (0.381 mm) 3 PLACE DECIMAL ± .005 (0.127 mm) ANGLES ± 1'</p>	<p>MATERIAL AS PURCHASED</p>	<p>DRAWN J. MULVEY 2/1/93</p>	<p>DATE 2/1/93</p>	<p>TITLE QUICK CRIMP TOOL FOR BNC & TNC CRIMP PLUGS- 3 PC. TYPES</p>	<p>Amphenol Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810</p>		
	<p>REFERENCE EAR 961458-4 AT&T/NYNEX</p>	<p>APPROVED J. MULVEY 2/1/93</p>	<p>DATE 2/1/93</p>				
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